This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

1.(Currently Amended) A process for injection molding comprising the steps of:

positioning a first blank on a first movable die on a turret of an injection molding machine, the injection molding machine having a first stationary platen and the turret movable relative to the stationary platen, the turret carrying the first and a second movable platen having first and second movable dies, respectively, the first and second movable dies each being capable of mating with a first stationary die on the first stationary platen;

translating the first movable platen toward ~~one of~~ the first stationary platen ~~platens~~ in a first direction;

mating ~~one of~~ the first stationary die ~~dies~~ with the first movable die;

injecting molding material into the ~~one of the~~ first stationary die ~~dies~~ and the first movable die to mold a first part;

positioning a second blank on the second movable die on the turret ~~generally concurrently with the molding of the first part~~;

translating the first movable platen away from the ~~one of the~~ first stationary platen ~~platens~~ in a second direction ~~and toward the other one of the stationary platens~~;

positioning a second blank on the second movable die;

translating the second movable platen toward the first stationary platen in the first direction;

mating the ~~other one of the~~ first stationary ~~dies~~ die with ~~one of~~ the second movable die ~~dies on the turret~~;

injecting molding material into the first ~~other one of the~~ stationary die ~~dies~~ and the second ~~one of the~~ movable die ~~dies~~ on the turret to mold a second part; and

removing the first part from the first movable platen on the turret.

2.(Currently Amended) The process of claim 1 further comprising:

rotating the turret about an axis generally perpendicular to the first and second directions until the second movable platen is aligned with the first ~~one~~ stationary platen after the first part is molded.

3.(Original) The process of claim 2 wherein the rotating of the turret is through an arc of about 180°.

4.(Currently Amended) The process of claim 1 further comprising:

locking ~~each of~~ the first stationary die ~~dies~~ and one of the movable dies on the turret with tie bars projecting from the stationary platen and selectively engaging the ~~first~~ movable platen associated with the one movable die.

5.(Currently Amended) The process of claim 2 further comprising:

alternately rotating the turret about the axis in ~~an~~ opposite directions ~~direction until the first movable platen is aligned with the other of stationary platens~~.

6.(Original) The process of claim 1 wherein the first and second directions are 180^0 opposed from each other.

7.(Currently Amended) A process for injection molding comprising the steps of:

positioning a first blank on a first movable die on a turret of an injection molding machine, the injection molding machine having a first stationary platen and the turret movable relative to the stationary platen, the turret carrying the first and a second movable platen having first and second movable dies, respectively, the first and second movable dies each being capable of mating with a first stationary die on the first stationary platen;

translating the first movable platen toward ~~one of~~ the first stationary ~~platens~~ platen in a first direction;

mating ~~one of~~ the first stationary ~~dies~~ die with the first movable die;

injecting molding material into the ~~one of the~~ first stationary ~~dies~~ die and the first movable die to mold a first part;

positioning a second blank on the second movable die on the turret generally concurrently with the molding of the first part;

rotating the turret through an arc of about 180° about an axis generally perpendicular to the first direction and a second ~~directions~~ direction until the second movable platen is aligned with the ~~one~~ first stationary platen after the first part is molded;

translating the first movable platen away from the ~~one of the~~ first stationary ~~platens~~ platen in ~~a~~ the second direction opposite from the first direction ~~and toward the other one of the stationary platens~~;

rotating the turret about the axis in an opposite direction until the ~~first~~ second movable platen is aligned with the ~~other of~~ first stationary ~~platens~~ platen;

mating the ~~other one of the~~ first stationary ~~dies~~ die with ~~one of~~ the second movable ~~dies~~ die on the turret;

injecting molding material into the ~~other one of the~~ first stationary ~~dies~~ die and the ~~one of the~~ second movable ~~dies~~ die on the turret to mold a second part;

selectively locking ~~each of~~ the first stationary ~~dies~~ die and one of the movable dies on the turret with tie bars projecting from the first stationary platen and selectively engaging ~~the first~~ each movable platen; and

removing the first part and the second part from the first movable platen and the second movable platen, respectively, on the turret.

8.-9.(Cancelled)

10.(New) The process of claim 1 wherein the positioning of the second blank on the second movable die occurs generally concurrently with the injecting of the molding material to mold the first part.

11.(New) The process of claim 4 wherein the locking step is accomplished hydraulically.

12.(New) A process for injection molding comprising the steps of:

positioning a first blank on a first movable die on a turret of an injection molding machine, the injection molding machine having a first and a second opposed stationary platen and the turret movable relative to the stationary platens, the turret carrying the first and a second movable platen having first and second movable dies, respectively;

translating the first movable platen toward the first stationary platen in a first direction;

mating the first stationary die with the first movable die;

injecting molding material into the first stationary die and the first movable die to mold a first part;

positioning a second blank on the second movable die on the turret;

translating the first movable platen away from the first stationary platen in a second direction opposite the first direction and toward the second stationary platen;

removing the first part from the first movable platen on the turret;

mating the second stationary die with the second movable die on the turret;

injecting molding material into the second stationary die and the second movable die on the turret to mold a second part; and

removing the second part from the second movable platen on the turret.

13.(New) The process of claim 12 further comprising:

rotating the turret about an axis generally perpendicular to the first and second directions.

14.(New) The process of claim 13 wherein the rotating of the turret is through an arc of about 180°.

15.(New) The process of claim 13 further comprising:

alternately rotating the turret about the axis in opposite directions.

16.(New) The process of claim 12 further comprising:

selectively locking each of the stationary dies and one of the movable dies on the turret with tie bars projecting from the stationary platens.

17.(New) The process of claim 16 wherein the locking step is accomplished hydraulically.

18.(New) The process of claim 12 further comprising:

alternately rotating the turret through an arc of about 180° about an axis generally perpendicular to the first and second directions in opposite directions; and

selectively hydraulically locking each of the stationary dies and one of the movable dies on the turret with tie bars projecting from the stationary platens.